

THREE NEW  
EXTERIOR COLORS!

# Mezzo®

AESTHETICS AND TECHNOLOGY...REDEFINED



Alside®



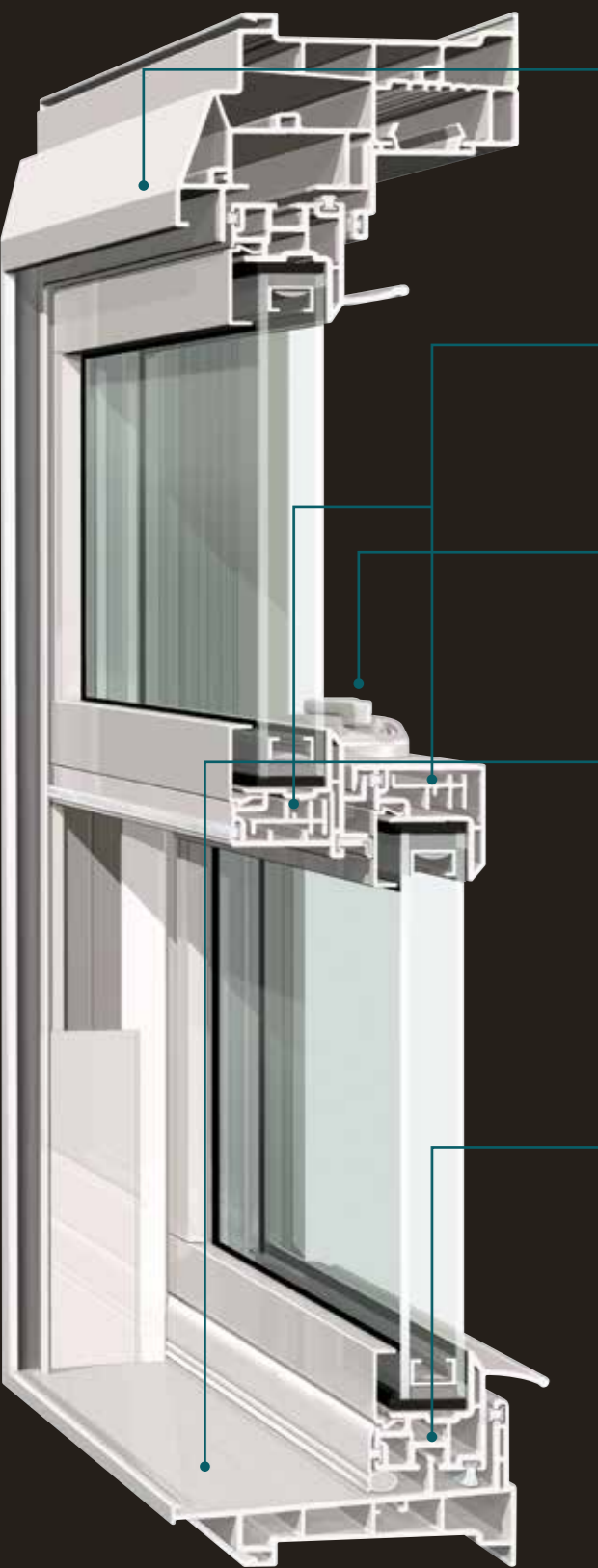
Welcome Home

MEZZO WINDOWS . . . QUALITY AT ITS BEST. It's the ultimate collaboration. Elegant, sleek style mixed with take-charge strength and energy efficiency. The aesthetics are everything you want in a window and the performance power is cutting-edge. Mezzo Windows are made for you.

A LEGACY OF EXCELLENCE AND INNOVATION. There is so much more to the windows in your home than the frame, sashes and glass. The true substance is the quality and expertise built into every step of the design and manufacturing process. In choosing Alside for your window installation, each window is custom-made to fit your window openings precisely. Our more than 70 years of industry excellence stands strong as our legacy of leadership and trust, where customer happiness always comes first.

We also take special pride in our exceptional "Made in America" quality. Our U.S. operations not only champion the tradition of American ingenuity and craftsmanship, they also fortify our nation with quality jobs and economic dollars. Together, we will continue to strengthen the prosperity of our country.





The beauty of our EdgeForce narrowline frame and sashes is subtle and substantial at the same time. The sleek design is visually clean and contemporary, with a larger glass area for exceptional daylighting and outside viewing. And beneath the elegance? Internal chambers are meticulously engineered for structural integrity and enhanced energy efficiency.



CoreFX is a structural component that never quits. This innovative composite reinforcement allows for secure mounting of hardware and the non-conductive material also reduces the transfer of energy for superior thermal performance.<sup>1</sup>



Stylish and strong, this low-profile secure locking hardware features an indicator that tells you if your windows are left unlocked. But the true beauty of Defense-Tek is its end-of-throw cam shift locking action, expertly constructed for increased protection.



Forecaster elevates both the appearance and performance of Mezzo Windows with its smooth, uniform design. The true sloped sill is expertly crafted to provide a highly efficient drainage system that promotes water runoff without the use of weep holes.<sup>2</sup>



The benefits distinction here is three-fold: protection from air and water infiltration, increased structural stability and enhanced beauty. The integrated telescoping sill dam effortlessly blends strength with style.



When extreme wind and weather hit your home, Gatekeeper stands strong. Traditional sloped sill designs can allow the sash to bow during powerful winds, but with Gatekeeper interlocking sash-to-sill technology, the sash is channeled firmly into the window frame for a unified wall of strength. Combined with three layers of weatherstripping, Gatekeeper delivers unmatched protection, as well as peace of mind.



Improved form and functionality is the focus of our Ocular screen bulb seal. The compression bulb aids in the installation and removal of the extruded aluminum screen. The snug fit also eliminates light penetration between the screen and frame and helps block insect access.<sup>3</sup>

For enhanced appearance and ease of installation, two additional frame options also are available.<sup>4</sup> Further optimize the energy efficiency of Mezzo Windows with a triple-pane insulated glass option.



1-3/8" Nail Fin Set Back



1-3/8" Nail Fin Set Back with J-channel adaptor



Triple-Pane

<sup>1</sup> Double-hung base model will automatically be upgraded to ST (steel reinforcement) for all units ordered in excess of 48" wide or 84" high.

<sup>2</sup> For larger size windows or to meet specific DP/PG ratings, optional weeps/performance package must be ordered.

<sup>3</sup> Available only with the full screen option.

<sup>4</sup> Not all nail fin options are available in all woodgrains. See your Alside Representative for more details.



## High-Performance Glass Packages – Maximize Your Energy Savings Year-Round.

Reducing energy loss is often the number one reason for purchasing replacement windows. Windows are roughly 80% glass, so it's important to choose the ideal glass system for your home and climate. Upgrading to a high-performance Low-E (low-emissivity) insulated glass package will help further increase year-round energy savings.



**Winter Energy Savings:** Low-E insulating glass reduces heat loss by reflecting warm air back into your home.

Mezzo offers two families of high-performance insulated glass packages:

- ClimaTech® combines insulating Low-E glass, argon gas and the Intercept® Warm-Edge Spacer System that features a unique, one-piece metal alloy, U-channel design that creates an effective thermal barrier.
- ClimaTech ThermD features insulating Low-E glass, argon gas and a stainless steel Intercept Warm-Edge Spacer System for even greater thermal efficiency.



**Summer Energy Savings:** Low-E helps block unwanted solar heat penetration to help reduce air-conditioning usage.

### ENHANCED CAVITY FOAM OPTION



Mezzo Windows with enhanced cavity foam insulation are different than other windows. The silver-gray foam insulation provides greater thermal protection to keep your home warm in the winter and cool in the summer with less energy spending.

- The foam incorporates high-purity graphite granules into the expanded polystyrene (EPS) raw material.
- Each polystyrene granule contains graphite, giving it a silver-gray color and increasing its insulating performance above conventional EPS foam insulation.
- The carbonized foam material reflects radiant heat, lowers the thermal conductivity and improves the insulation capacity.
- Select chambers of the window are thermally reinforced with the precision-contoured foam liners to increase energy efficiency and achieve a lower U-Factor.
- U-Factor represents the window's resistance to heat flow and energy loss – the lower the U-Factor, the greater the energy savings.
- Available in single-hung, double-hung, sliding and picture windows.

### DISCOVER SUPERIOR QUALITY AND ENERGY EFFICIENCY FOR YOUR HOME.

Mezzo's advanced design innovations paired with ultra-efficient insulating glass delivers exceptional functionality and style. Mezzo Windows provide a clean installation because they require no additional wall construction, in comparison to stock windows. Each window is custom-made with various frame and glass options to create the perfect window system for your home. Various selections include:

#### Frame Type

#### Double or Triple-Pane Glass

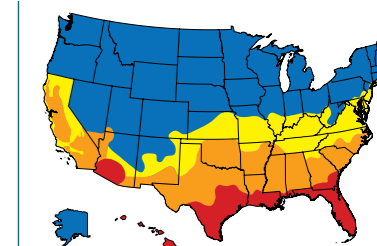
#### Sized to Exact Opening

Mezzo Windows achieve exquisite detail you'll appreciate every day, from every angle.

## Above and Beyond – Mezzo Meets Stringent ENERGY STAR® Requirements!



The ENERGY STAR label certifies that the window is a positive choice for energy efficiency, fuel savings and the environment. ENERGY STAR is a government-backed voluntary partnership program sponsored by the U.S. Environmental Protection Agency and the U.S. Department of Energy to help consumers recognize energy-efficient products. It's good for you and good for the environment!



■ Northern  
■ North-Central  
■ South-Central  
■ Southern

Mezzo Windows and Alside Patio Doors are available with a variety of glass options. Please consult your window professional to help you choose the best glass package to meet the ENERGY STAR requirements for your home and climate zone.

Mezzo Windows meet or exceed stringent ENERGY STAR requirements. Every precision-engineered component contributes to superior energy savings. Advanced technological reinforcements deliver dependable strength while minimizing energy transfer. Premium window performance with everyday affordability.

### GLASS PACKAGES SPECIFIC TO YOUR NEEDS.

Insulated glass units\* increase the energy efficiency of your windows beyond ordinary clear glass and can tailor the window to your specific climate challenges. The chart below makes it easy to compare the glass performance. The lower the U-Factor, the less energy you'll need to heat your home. The lower the Solar Heat Gain Coefficient (SHGC), the more you'll conserve on air-conditioning.

#### THERMAL PERFORMANCE COMPARISON<sup>5</sup>

	Double-Hung		Sliding	
	U-Factor	SHGC	U-Factor	SHGC
Clear Glass	0.46	0.57	0.46	0.58
ClimaTech	0.29	0.30	0.29	0.30
ClimaTech Elite	0.29	0.21	0.28	0.21
ClimaTech ThermD	0.28	0.30	0.28	0.30
ClimaTech ThermD Elite	0.28	0.21	0.27	0.21
ClimaTech ThermD with Enhanced Cavity Foam	0.27	0.30	0.27	0.30
ClimaTech ThermD S3	0.28	0.37	0.28	0.37
ClimaTech Plus S3	0.28	0.37	0.27	0.37
ClimaTech ThermD TG2	0.21	0.27	0.21	0.26
ClimaTech ThermD TG2 Elite	0.21	0.19	0.21	0.19

<sup>5</sup> Whole window values, standard Mezzo offering with composite reinforcements. ST and HP performance values are also available.

#### AIR/WATER/STRUCTURAL RESULTS<sup>6</sup>

	Air	Water	Structural
Mezzo Base	0.04	5.43	DP35
Mezzo ST	0.07	8.25	DP55

<sup>6</sup> These performance tests were done in a certified fenestration laboratory, actual numbers may vary by size and geographical location.

### TESTED AND PROVEN.

Mezzo Windows meet or exceed Air, Water and Structural Loads performance requirements as determined through ASTM (American Society for Testing and Materials) test methods, the globally recognized standards for product quality and safety.

## Beauty Forged with Performance

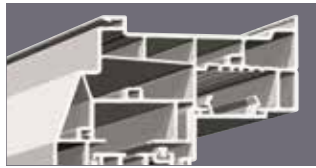
The closer you look, the more you'll see why Mezzo is a standout choice for your home.



**FULLY FUSION-WELDED FRAME AND SASH CORNERS** create superior strength and a clean, low-profile finished look.



**DUAL-PANE, DOUBLE-STRENGTH GLASS** increases strength, durability and insulation.



**AIRTIGHT INSULATING CHAMBERS** enhance thermal performance and durability.



**MULTI-LAYER WEATHERSTRIPPING** helps block energy loss and protects against inclement weather.



**DUAL VENT STOPS** for limited and convenient opening of the window for ventilation. (Not available on single-hung or single-sliding windows.)



**HIDDEN SCREEN TRACK** creates a clean-line design for enhanced visual appeal; half screens are standard, optional full screens available.

## Double-Hung Windows



### FOREVER IN STYLE.

Mezzo's refined and purposeful design stays true to the classic double-hung style, yet exudes a cool, contemporary elegance with clean lines and crisp corners. The double-hung window is equally loved for its carefree functionality. No need to struggle with hard-to-reach areas. Both sashes tilt in to allow easy cleaning from inside the comfort of your home.

Built for everyday wear and tear, the expertly constructed sashes raise and lower easily on a constant force balance system, thus eliminating sash cords, weights and pulleys. Both the beauty and smooth operation of Mezzo Double-Hung Windows will be a simple pleasure.

- Narrowline frame and sashes with fusion-welded corners for exceptional beauty, strength and energy efficiency.
- Integrated sash-to-sill interlock provides a unified wall of strength; prevents the sash from bowing in extreme winds.
- Non-conductive, composite reinforcement in the meeting rails allows for secure mounting of hardware and improves energy efficiency.<sup>7</sup>
- True sloped sill creates a highly efficient drainage system to prevent water and debris accumulation.
- Constant force balance system provides smooth raising and lowering of sashes.
- Hidden screen track for a neat, clean appearance.



Comfortable, playful and  
**practical**  
home is inspired by life.

**Near Right:** The easy-to-clean feature of Mezzo Double-Hung Windows adds to its popularity. Simply tilt in the sashes to access both sides of the glass from inside your home. **Far Right:** Narrowline frame and sashes enhance the aesthetic appeal, inside and out.





Wide-open volume and natural light,  
**the perfect stage**  
 for the perfect day.

## Picture Windows and Special Shapes

SOMETIMES BOLD, ALWAYS BEAUTIFUL.

The true beauty of the picture window is its versatility. Whether grand or small, alone or combined with other window styles, Mezzo Picture Windows and Special Shapes make a statement of quality. The narrowline frame and full glass exposure offer an unobstructed outdoor view, while the high-performance insulating components provide a strong shield of protection against harsh weather and energy loss.



## Sliding Windows

SIMPLICITY AND EASE.

Visually sleek and deceptively strong, Mezzo Sliding Windows are distinct in their slim silhouette, ample glass area and smooth gliding action. Both sashes slide horizontally for easy opening and closing and lift out for convenient cleaning. The heavy-duty construction and weathertight fit ensure excellent performance and protection.

- Narrowline frame and sashes with fusion-welded corners for exceptional beauty, strength and energy efficiency.
- Insulated glass unit with double-strength glass and warm-edge spacer system provides superior thermal protection and longevity.
- Embedded, multi-chambered construction creates airtight insulating compartments for increased thermal performance and strength.
- Non-conductive, composite reinforcement in the meeting rails allows for secure mounting of hardware and improves energy efficiency.
- Nylon-encased dual brass roller system for easy-glide performance.
- Hidden screen track for a neat, clean appearance.



**Above:** Quiet and smooth operation is assured with a precision-engineered roller system.



PICTURE WINDOW

**Above:** Picture windows and special shapes invite creativity when designing your home's window system. Use alone or combine multiple units to create a dramatic focal point.

- Narrowline frame with fusion-welded corners for exceptional beauty, strength and energy efficiency.
- Insulated glass unit with double-strength glass and warm-edge spacer system (picture windows) provides superior thermal protection and longevity.
- Embedded, multi-chambered construction creates airtight insulating compartments for increased thermal performance and strength.
- Choose from a variety of architectural styles, including Circle Top, Quarter Arch, Eyebrow, Half Eyebrow, Ellipse, Full Circle, Hexagon, Octagon, Pentagon, Cathedral, Trapezoid, Triangle and more.



SPECIAL SHAPE

# Casement and Awning Windows

## THE PINNACLE OF UTILITY AND DESIGN.

There's more to casement and awning windows than meets the eye. There's history and practicality, merging the old-world craftsmanship of a charming crank handle with the refined details of today's advanced window technology. Featuring a low-profile, easy-touch nesting handle, the casement sash gently opens outward, while the awning window opens up and out.

### CASEMENT WINDOWS

- Beveled exterior sash design creates the appearance of a larger glass area with an attractive slimline look.
- Step-down frame with compression-type inner bulb seal achieves a tight seal during inclement weather.
- State-of-the-art hinge system provides multi-directional ventilation and allows sash cleaning from inside the home.
- Positive crank mechanism permits easy operation when opening and closing the sash.
- Multi-point locking system ensures a tight seal and increased comfort.
- Multiple lite configurations available in a single mainframe.

### AWNING WINDOWS

- Beveled exterior sash design gives the window the appearance of a larger glass area with an attractive slimline look.
- Heavy-duty, state-of-the-art hinge system provides easy operation from inside the home.
- A dual locking system on each side of the window.
- Multiple lite configurations available in a single mainframe.
- Combine with fixed lites to allow for convenient ventilation while creating increased visibility.



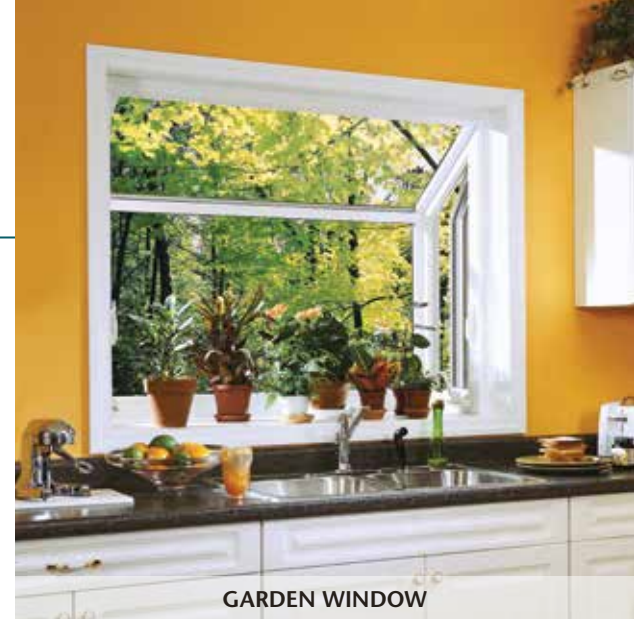
A refreshing  
**infusion**  
of personality and style.



# Bay, Bow & Garden Windows

## BRING OUT THE CHARACTER.

A striking focal point, a cozy reading nook, a bright display of herbs and flowers – anything is possible with bay, bow and garden windows. Each of these windows can transform your room from basic to beautiful.



### GARDEN WINDOWS

- Fully welded mainframe for strength and stability.
- Clear 1" insulated glass unit provides all-weather protection.
- Top sloped insulating glass panel is tempered for increased durability.
- Multi-point locking system for a tighter seal and added comfort.
- Available with white screens and white hardware only.

### BAY AND BOW WINDOWS

- 1-1/4" furniture-grade veneer is standard in the construction of head, seatboard and jambs.
- Head and seatboard are available in oak or birch veneer finishes and ready for painting or staining.\*\*
- 3" pre-insulated seatboard option.
- Slimline reinforced mullion design.
- Bay and bow windows are available in a variety of colors and finishes.
- Exterior roof system available with optional copper or painted aluminum roof clad kits.

### BAY/BOW AVONITE SEATBOARD OPTIONS



# Sliding Patio Doors

## LEGENDARY QUALITY WITH MODERN DETAIL.

There's no better measurement for a patio door than performance. From a quality design and excellent construction to smooth operation and enduring beauty – sliding patio doors are a premier choice. Each door combines best-in-class manufacturing technology with artistic detail to provide an entry that's beautifully welcoming and always weathertight. Choose from three distinctive styles in Contemporary, Classic and French.

- Premium vinyl mainframe and sash extrusions are colored throughout – won't chip, peel, crack or warp and never needs to be painted.
- Mainframe and sash feature a double-wall design and multi-chambered construction for increased strength.
- 1" thick insulated glass unit with warm-edge spacer system saves energy year-round.
- Dual internal/external weatherstripping on the sash ensures optimal energy efficiency.
- Steel reinforcements at the interlocks and lock rails increase structural integrity.
- Precision-engineered tandem roller system ensures easy and quiet door operation.
- Heavy-duty extruded aluminum screen features four adjustable rollers for smooth gliding.
- Available in a 2-panel style in 5', 6', 8' and Wisconsin-style widths; 3-panel styles in 9' and 12' widths; and a 4-panel style in a 12' width with center panels that open to each side.
- Choose from a variety of solid colors, woodgrain options, hardware finishes and grid patterns to complement your Mezzo Windows.



CONTEMPORARY-STYLE PATIO DOOR



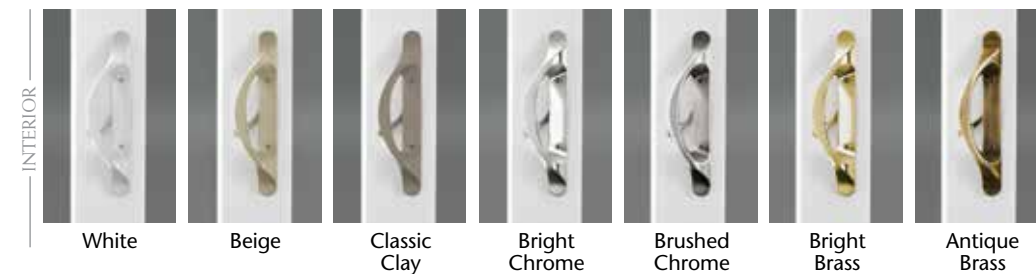
CLASSIC-STYLE PATIO DOOR



A naturally  
**beautiful**  
point of view.

**Opposite page upper left:** The Contemporary-style patio door features 3" symmetrical sash rails for a sleek, clean-line design. **Opposite page upper right:** The Classic-style door conveys traditional beauty with generous 5" sash rails. **Opposite page bottom:** The 5" top rail, 7" bottom rail and 3" side rails of our French-style door combines French door charm with floor space-saving functionality.

### CONTEMPORARY AND CLASSIC PATIO DOOR HANDLES



### FRENCH PATIO DOOR HANDLES



Contemporary, Classic and French-style exterior patio door handles are available in white, beige, classic clay and black.



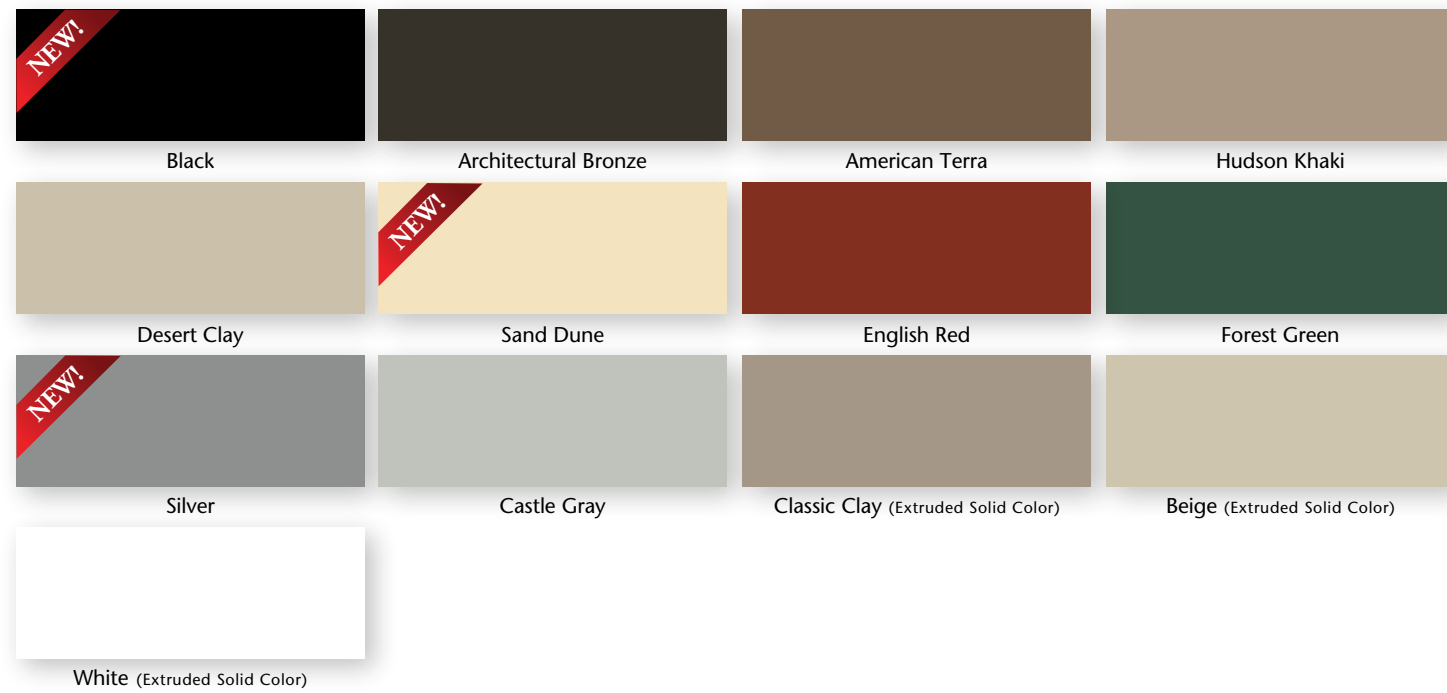
FRENCH-STYLE PATIO DOOR

# FrameWorks® Color Collection

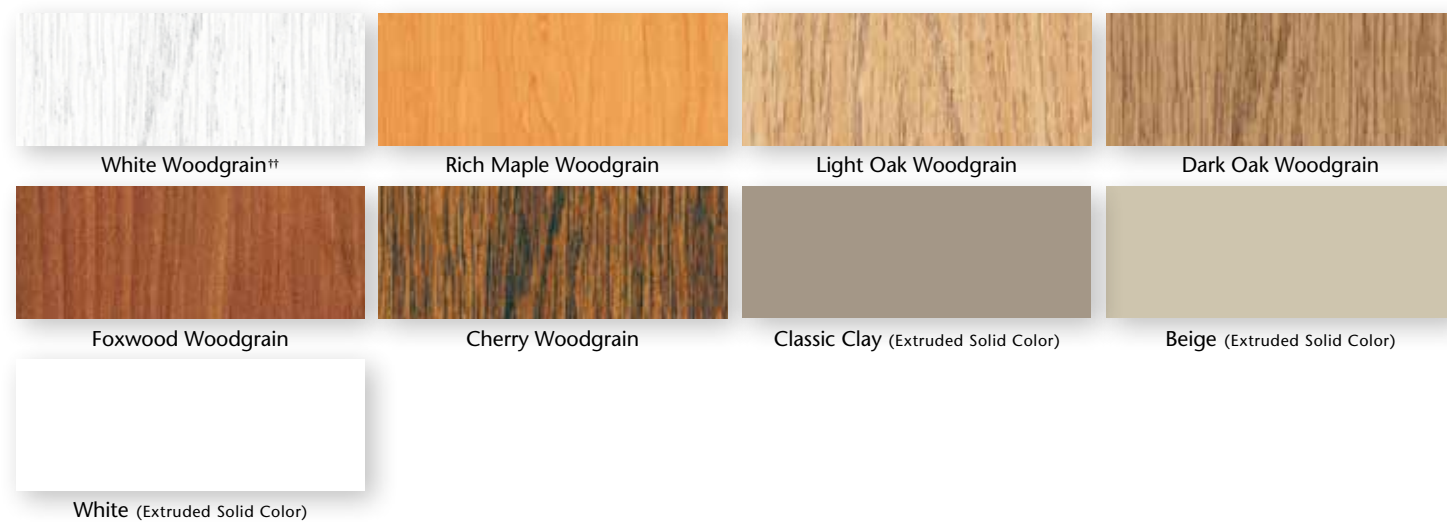
## EXCEPTIONAL STYLE FOR EVERY HOME.

Beauty and vision, performance and strength – it all comes together in Mezzo’s exciting collection of styles, colors and custom accents. Our FrameWorks exterior colors feature a cutting-edge polyurethane coating technology with heat-reflective pigments for a remarkably strong and fade-resistant finish. Interior woodgrain laminates are performance-engineered for superb durability that maintains its attractive appearance over the life of the product.

## EXTERIOR COLORS



## INTERIOR COLORS



<sup>††</sup>White woodgrain is available with a Beige or Classic Clay base only. White, Beige and Classic Clay windows will have matching interior hardware. Windows ordered with a Light Oak, Dark Oak or Rich Maple interior will receive Pontiac Gold hardware. Windows ordered with a Cherry or Foxwood interior will receive Brown hardware.

# Design Options

## GRID OPTIONS

Decorative grids lend an added measure of style and dimension to your windows. All grids are enclosed within the insulated glass unit for easy cleaning. First, select a grid pattern from one of our four styles, and then choose a grid profile to achieve your ideal finished look.

**Flat Grids** – available in Colonial, Diamond, Prairie and Double Prairie patterns.

**Contoured Grids** – available in Colonial, Prairie and Double Prairie patterns.

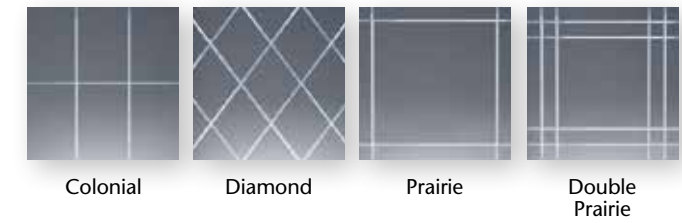
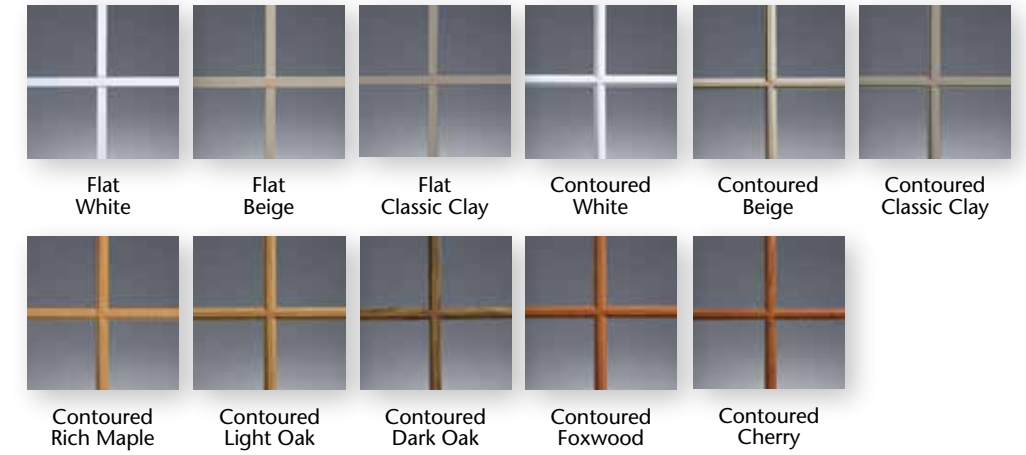
## V-GROOVED CUT GLASS

Mezzo Windows and Alside Patio Doors also feature a selection of V-grooved cut glass patterns – the perfect way to add a touch of elegance without obstructing the view.

## PATTERNS



## PROFILES



Choose a bold FrameWorks exterior color, such as English Red, to create striking beauty with custom appeal.





# Peace of Mind



Smarter choices for a  
**better world,**  
 today's homeowners are  
 happily choosing green.

## THE ALSIDE LIFETIME LIMITED WARRANTY.

Mezzo Windows are made by Alside, a recognized leader in product innovation, manufacturing excellence and uncompromising quality control. That's a reputation you can count on, from the day your windows are installed until the day you sell your home. And to make your buying decision easier, Alside backs all Mezzo Windows with a Lifetime Limited Warranty,\* one of the strongest in the industry, along with an optional glass breakage warranty. In addition, our FrameWorks Color Collection exterior finishes carry a 10-year fade-resistance warranty – further assurance of lasting performance and value.



## GREEN INSPIRATION.

Exceptionally energy-smart and weathertight, Alside Windows and Patio Doors not only help reduce fuel consumption needed to heat and cool homes, they also boast a long service life and achieve optimal material use and minimal waste in production. Virtually all in-plant vinyl scrap is recycled into other useful products, further reducing the environmental impact of waste. Vinyl windows also are eco-friendly because vinyl resin is derived largely from common salt – a sustainable and abundant natural resource!<sup>8</sup>



Dedicated to continuous quality improvement, the prestigious ISO 9001:2015 certification recognizes Alside's window plant operations for superior quality management in production of consistently high-quality, energy-efficient windows and patio doors. Alside is one of only a few U.S. window manufacturers to earn this world-class quality distinction.

<sup>8</sup>Source: A Clear View – Vinyl Windows and the Environment. American Architectural Manufacturers Association (AAMA) and The Vinyl Institute (VI).



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